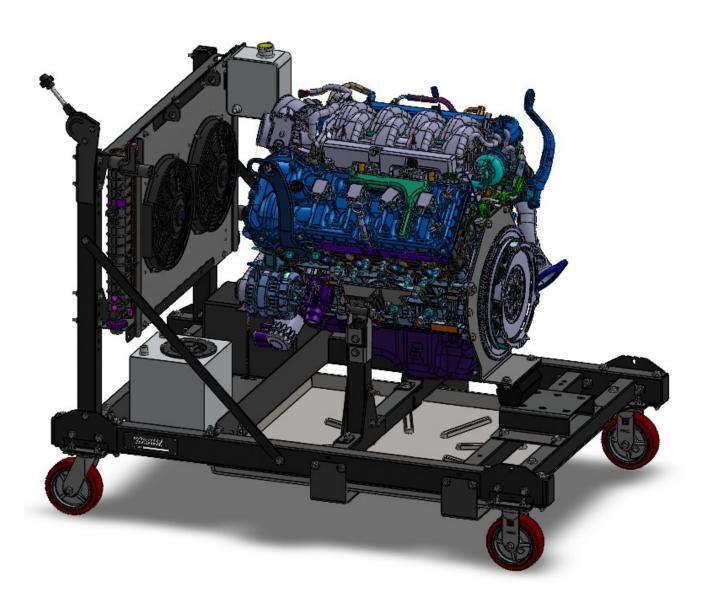
## Running Engine Stand





# Coyote Engine Assembly Instruction Manual

#### **Important Notes for Assembly:**

- This manual is for the Coyote motor mount kit for the Running Engine Stand assembly. If you have not yet started with the Main Assembly or ATW instructions, start there before returning here.
- Use care when handling parts. There may be sharp edges and holes on components. Using thick protective gloves is recommended during the assembly process.
- Each bolt and nut should have the appropriately sized washer placed between the fastener and the frame.

#### **Required Tools:**

- Ratchet
- 9/16" Wrench
- 3/4" Wrench 9/16" Socket
- 3/4" Socket 17mm Socket
- 5/8" Wrench
- 5/8" Socket

## If you are experiencing problems upon installation-

## DO NOT RETURN THIS PRODUCT!

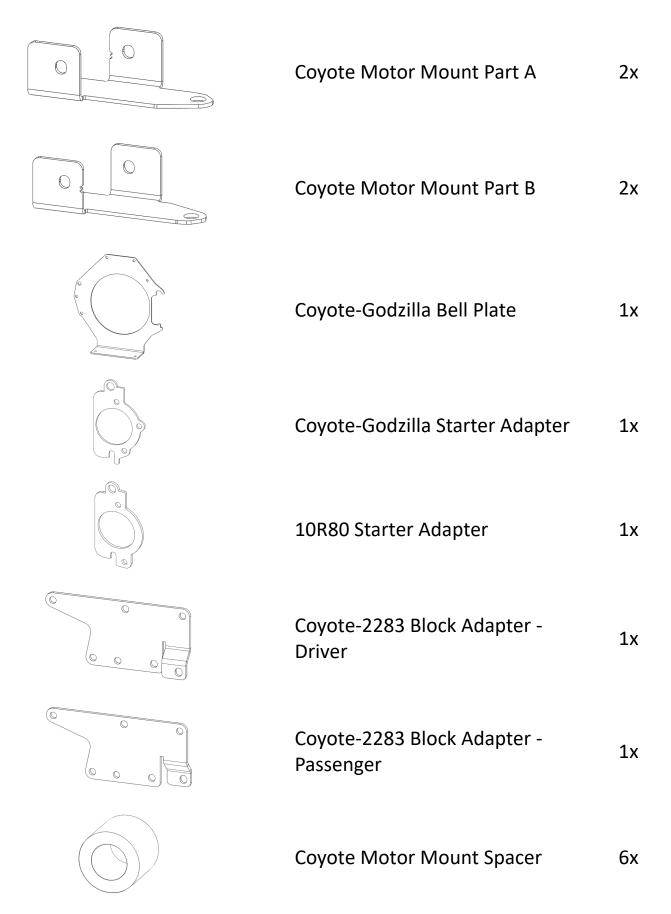
Most installation problems can be easily solved.

First contact technical support at:

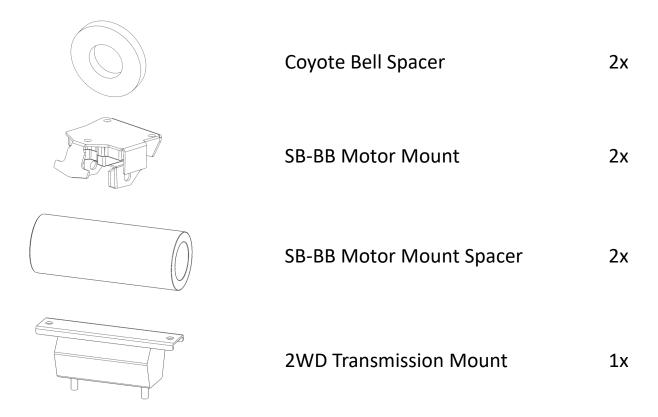
Service@mechman.com

1 (888) MECHMAN or 865-522-6166

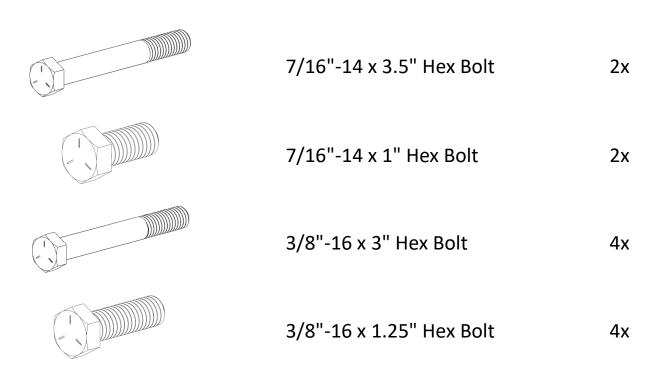
## **Included Components:**



## **Included Components:**



## **Included Hardware**



## **Included Hardware**

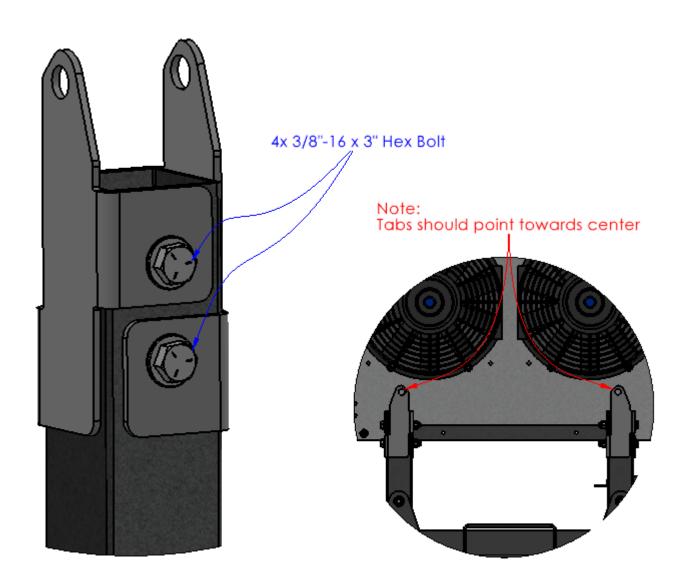


**Step 1:** Attaching the Coyote Motor Mount Brackets to the Front **Engine Mount Tubes** 

### Required Components:

- 2x Coyote Motor Mount Part A
- 2x Coyote Motor Mount Part B

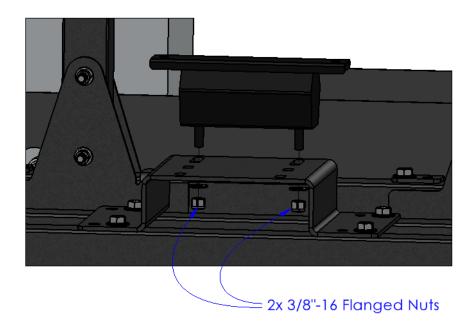
- 4x 3/8"-16 x 3" Hex Bolts 4x 3/8"-16 Nylock Nut
- 8x 3/8" Flat Washer
- Use the 3/8"-16 x 3" Hex Bolts to attach the Coyote Motor Mount Brackets to the Front Engine Mount Tubes.

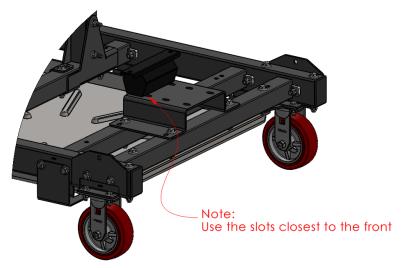


**Step 2:** Attaching the 2WD Transmission Mount to the Rear Engine Mount Bracket

Required Components: Required Hardware:

- 1x 2WD Transmission Mount 2x 3/8"-16 Flanged Nut (Included w/ Transmission Mount)
- Use the 3/8"-16 Flanged Nuts to attach the 2WD Transmission Mount to the Rear Engine Mount Bracket.
- Note: Place the 2WD Transmission Mount in the front set of slots.





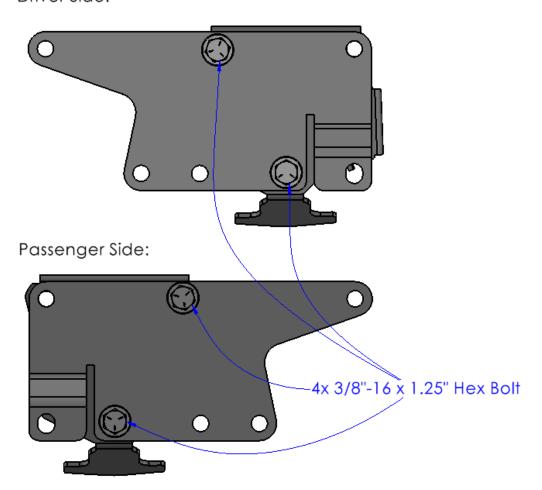
## **Step 3:** Attaching the SB-BB Motor Mounts to the Coyote Block Adapter Plates

#### **Required Components:**

- 1x Coyote-2283 Block Adapter - Driver
- 1x Coyote-2283 Block Adapter - Passenger
- 2x SB-BB Motor Mount
   4
- Required Hardware:

   4x 3/8"-16 x 1.25" Hex Bolts
  - 8x 3/8" Flat Washer
  - 4x 3/8"-16 Nylock Nut
- Use the 3/8"-16 x 1.25" Hex Bolts to attach the SB-BB Motor Mounts to the Coyote Block Adapter Plates. Make sure the bolt heads are on the Adapter Plate side to avoid interference with the engine.
- One Adapter Plate should be made for the driver side, and one should be made for the passenger side (see below).

#### Driver Side:



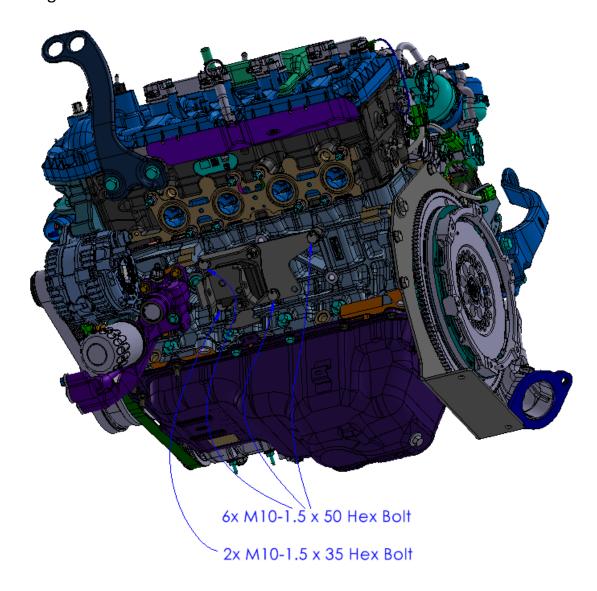
## **Step 4:** Attaching the Coyote Block Adapter Subassemblies to the

## Coyote Engine

#### **Required Components:**

- 1x Coyote Engine (Not Included)
- 6x Coyote Motor Mount Spacer
- 1x Coyote Block Adapter
   Subassembly—Driver
- 1x Coyote Block Adapter
   Subassembly—Passenger

- 6x M10-1.5 x 50 Hex Bolts
- 2x M10-1.5 x 35 Hex Bolts
- 8x 3/8" Flat Washer
- Use the M10-1.5 x 50 Hex Bolts in combination with the Coyote Motor Mount Spacers and the M10-1.5 x 35 Hex Bolts to attach the Coyote Block Adapter Subassemblies to the Coyote Engine Block

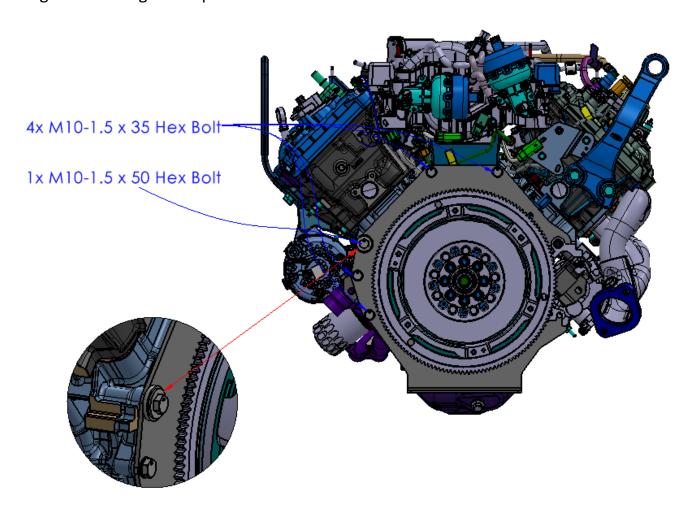


**Step 5:** Attaching the Coyote/Godzilla Bell Plate to the Coyote Engine Assembly

#### Required Components:

- 1x Coyote-Godzilla Bell Plate
- 1x Coyote Bell Spacer

- 1x M10-1.5 x 50 Hex Bolts
- 4x M10-1.5 x 35 Hex Bolts
- 4x 3/8" Flat Washer
- 1x M10 Fender Washer
- Use the M10-1.5 x 35 Hex Bolts to attach the top and bottom-left of the Coyote-Godzilla Bell Plate to the Coyote Engine Block. Use the M10-1.5 x 50 Hex Bolt in combination with the M10 Fender Washer and the Coyote Bell Spacer to fasten the Bell Plate to the Coyote Engine Block alignment pin.

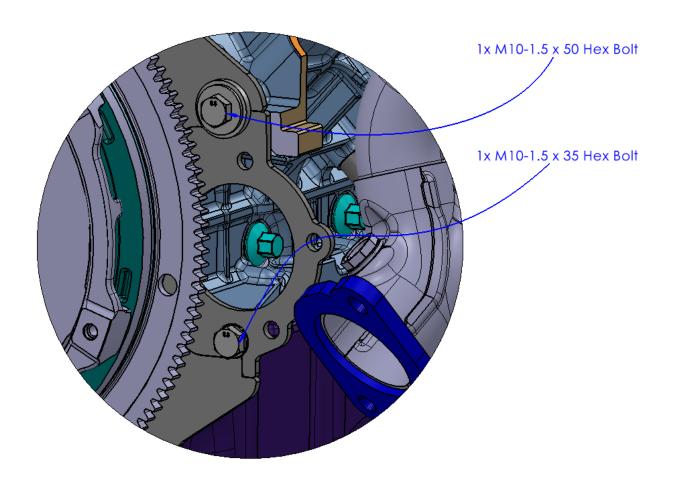


**Step 6:** Attaching the Starter Adapter to the Coyote/Godzilla Bell Plate

#### **Required Components:**

- 1x Coyote-Godzilla Starter Adapter
- 1x 10R80 Starter Adapter
- 1x Coyote Bell Spacer

- 1x M10-1.5 x 50 Hex Bolts
- 1x 3/8" Flat Washer
- 1x M10-1.5 x 35 Hex Bolts
- 1x M10 Fender Washer
- Note: There are two different starter adapters included in the kit. Determine which of the two starter adapters you need to use based on the starter that came with your engine.
- Place the desired Starter Adapter in the opening on the Coyote-Godzilla Bell Adapter. Use
  the M10-1.5 x 50 Hex Bolt in combination with the M10 Fender Washer and the Coyote
  Bell Spacer to clamp the Starter Adapter to the Coyote Engine Block. Then use the M10-1.5
  x 35 Hex Bolt to fasten the bottom hole of the Starter Adapter.



## **Step 7:** Attaching the Coyote Engine Assembly to the Running

## **Engine Stand**

### Required Components:

#### 1x Coyote Engine Assembly

#### 2x SB-BB Motor Mount Spacer

- 2x 7/16"-14 x 3.5" Hex Bolt
- 2x 7/16"-14 x 1" Hex Bolt
- 8x 7/16" Flat Washer
- 4x 7/16"-14 Nylock Nut
- Lower the Coyote engine into place on the Running Engine Stand. Use the 7/16"-14 x 3.5"
  Hex Bolts in combination with the SB-BB Motor Mount Spacers to attach the SB-BB Motor
  Mounts to the Coyote Motor Mount Brackets. Then, use the 7/16"-14 x 1" Hex Bolts to
  attach the Coyote-Godzilla Bell Plate to the 2WD Transmission Mount.

